

by Gardner Denver

# Reliability & efficiency without compromise

Rotary Screw Compressors



L90 - L140 L90RS - L132RS



# Quality pays off

CompAir lubricated rotary screw compressors incorporate the very latest technological advances and guarantee a continuous supply of high quality compressed air.

# The L-Series from CompAir

Well known in the industry for quality and reliability, CompAir continuously develops the L-Series achieving cutting edge performance and efficiency. The L90 - L140 range of lubricated screw compressors comprises of fixed speed and regulated speed (RS) models. All models are optionally available with integrated heat recovery.



### Pressure range

5 to 13 bar



Volume flow

4.65 to 24.65 m³/min



**Motor power** 

90 to 132 kW



# **Engineering excellence**

Compressors are more than just a financial investment, they are a key component in ensuring that manufacturers, processors and operators receive consistent, high quality low cost air.

The screw compression element is the heart of the compressor and therefore CompAir keeps the design and manufacture in-house, using the latest CNC rotor grinding machinery, coupled with online laser technology.

The resulting reliability and performance ensures that operating costs will remain low throughout the compressor's life.





### Premium efficiency airend

The high output airend with slow rotational speed reduces energy costs. In addition to this, the innovative design of the fail safe shaft seal, integrated oil filter and oil regulation valve, ensures external hoses are reduced to a minimum to guarantee that the highest levels of quality and reliability are achieved.

Under the Protect 5 warranty program, the airends are covered up to

40.000 hours.





### Exceptional reliability & performance

Large surface after cooler
Optimum cooling to ensure low operating and discharge temperatures.

High performance separator filter
Two stage filtration ensures highest quality air is
delivered to your system (< 3ppm oil carryover).
The vessel has a hinged cover for easy maintenance.

High efficiency electric motor
The compressors are equipped with an energy saving
IE4 electric motor and contribute to lower CO<sub>2</sub>
emission levels

# Thermostatically controlled motor driven fan

Highly efficient and extremely quiet fan allows compressor operation in the work place, plus the use of maximum duct length without further assistance.

Automatic motor lubrication

Increases bearing life and is maintenance free.

Highest quality connections

Solid hoses and pipe connections with viton victaulic couplings increase reliability and are easy to maintain.

# Delcos XL innovative touch screen compressor controller

The Delcos XL with its high resolution touch screen display is extremely user-friendly and self-explanatory. All functions are clearly structured in five main menus and are intuitively visual. The multilingual Delcos XL control system ensures reliable operation and protects your investment by continuously monitoring the operational parameters, which is essential for reducing your running costs.

#### Features & functions

- Home Page instant overview of the compressor status
- Real Time Clock allows pre-setting of compressor starting/stopping
- DELCOS XL
- Second Pressure Setting
- Integrated Cooling and Dryer Control
- Fault History Log for in-depth analysis
- Remote Control via Programmable Inputs
- Auto Restart after Power Failure
- Optional Base Load Sequencing
- SD Card stores several run characteristics

#### Trend diagrams

With the ability to display detailed system analysis in the form of trend diagrams and graphs, operating parameters can be precisely set to maximise efficiency.

- Line / Network Pressure
- Motor Speed (Regulated Speed)
- On Load Hours / Total Hours Run & Average Volume Flow
- Weekly Average Volume Flow







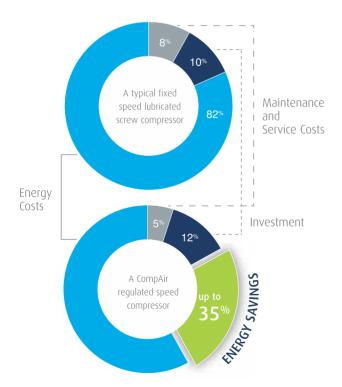


# Regulated Speed Compressors

# The perfect response to individual air demands

Regulated speed compressors from CompAir can efficiently and reliably handle the varying air demand found in most plant air systems.

The annual cost of ownership can be significantly reduced using regulated speed technology.



# CompAir RS features are your benefits

The L-RS Series products are designed to obtain the greatest efficiency across the entire operating range.

- Wide regulation range
  No cycles means substantial energy savings
- Perfect motor drive airend design

  High efficiency across broad flow range

# L140 with efficiency upgrade

This model features an extra large airend with optimised rotor tip speed and achieves up to 8% energy savings

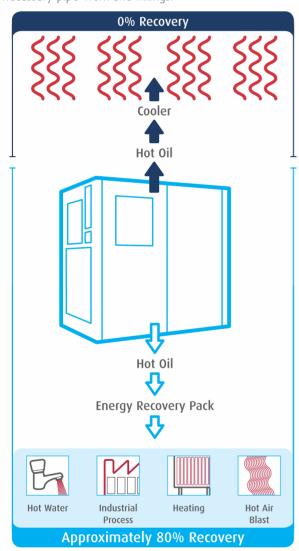


# **AirPlus**

### Add further value

#### Integrated heat recovery

Significant energy and costs savings can be achieved with CompAir's efficient integrated heat recovery system. It can be either factory fitted or supplied as retrofit kit including all necessary pipe-work and fittings.



Visit www.compair.com to watch the heat recovery video and to access the energy savings calculation tool.

#### **Motor Efficiency**

As a standard, all compressors of this range are equipped with an energy efficient IE4 electric motor. This gives higher levels of efficiency to the overall running of the compressor.



# Compressed air purification

A modern production system and process demands increasing levels of air quality. A CompAir compressed air system utilising the latest technology provides an energy efficient solution at lowest life cycle costs.

#### Water Cyclone Separator X Series

Designed for efficient removal of bulk liquid contamination from compressed air.



#### Compressed Air Filter CF Series

Efficient design for water, dust and particle removal.

#### **Condensate Drain Bekomat System**

To drain compressed air condensate without loss of compressed air.

#### Compressed Air Refrigerant Dryer

CompAir offer a full range of energy efficient and environmentally friendly stand alone refrigerant dryers.



#### **Heatless Desiccant Dryers**

Series A\_XS and A\_TX.

#### **Heat Regenerative Desiccant Dryers**

Series A\_TV and A\_RS.



Designed to achieve maximum efficiency and gas quality.



#### SmartAir Master Multi Compressor Controllers

Sequencers for up to 12 units.





# Protect your investment



**Extended Warranty for GD Compressors** 

# Extended warranty - to ensure your peace of mind!

The GD Extended Warranty and Service programmes will assure you up to 40,000 hours / 5 years <sup>1)</sup>. It is one of the most generous warranties available in the industry affording you total piece of mind.

### Your benefits:

- The Protect 5 warranty is totally free to the compressor owner 2)
- The CompAir authorised service provider will deliver a guaranteed quality of service
- An Protect 5 service agreement underpinning the warranty will enable accurate maintenance, budgeting and cost of ownership
- The use of genuine CompAir parts and lubricants will maximise compressor life and efficiency



### Compact design – easy installation

The small footprint reduces the space required for installation.

### Easy servicing

The design of these packages ensures that the service points are readily accessible. The enclosure side doors are hinged and removable to allow complete access to all service points. The reduced number of moving parts further lowers the maintenance costs.

### CompAir genuine spare parts

#### Enjoy complete peace of mind.

Genuine CompAir parts and lubricants ensure that compressed air plant reliability and efficiency is maintained at the highest standards. CompAir spare parts and lubricants are distinguished by:

- Long service life, even under harshest conditions
- Minimum losses contributing to energy savings
- High reliability improves plant up-time
- Products manufactured with the strictest Quality Assurance Systems



<sup>1)</sup> whichever is the soonest

<sup>2)</sup> subject to Terms & Conditions

# CompAir L-Series – Technical data

### L90 - L140 Fixed speed

| Compressor<br>Model | Nominal Pressure | Drive<br>Motor | FAD 1]   | Noise<br>Level <sup>2]</sup> | Weight | Dimensions<br>L x W x H |
|---------------------|------------------|----------------|----------|------------------------------|--------|-------------------------|
|                     | [bar g]          | [kW]           | [m³/min] | [dB(A)]                      | [kg]   | [mm]                    |
| L90                 | 7.5              | 90             | 17.45    | 73                           | 2513   | 2337 x 1368 x 2039      |
|                     | 10               |                | 15.47    |                              |        |                         |
|                     | 13               |                | 13.45    |                              |        |                         |
| L110                | 7.5              | 110            | 20.77    | 75                           | 2614   | 2337 x 1368 x 2039      |
|                     | 10               |                | 18.63    |                              |        |                         |
|                     | 13               |                | 16.21    |                              |        |                         |
| L132                |                  | 132            | 22.87    | 76                           | 2778   | 2337 x 1368 x 2039      |
|                     | 10               |                | 21.27    |                              |        |                         |
|                     | 13               |                | 18.59    |                              |        |                         |
| L140                | 7.5              | 132            | 24.65    | - 73                         | 3254   | 2337 x 1368 x 2039      |
|                     | 10               |                | 21.59    |                              |        |                         |

#### L90 RS- L132RS Regulated speed

| Compressor<br>Model | Nominal Pressure<br>[bar g] | Drive<br>Motor<br>[kW] | FAD <sup>1]</sup><br>Min - Max<br>[m³/min] | Noise Level <sup>2]</sup><br>at 70% Load<br>[dB(A)] | Weight<br>[kg] | Dimensions<br>L x W x H<br>[mm] |
|---------------------|-----------------------------|------------------------|--|---|----------------|---------------------------------|
| L90RS               | 5 - 13                      | 90                     | 4.69 - 17.74                               | 72  | 2768           | 2337 x 1368 x 2039              |
| L110RS              | 5 - 13                      | 110                    | 4.65 - 20.82                               | 72  | 2770           | 2337 x 1368 x 2039              |
| L132RS              | 5 - 13                      | 132                    | 4.65 - 22.84                               | 74  | 2786           | 2337 x 1368 x 2039              |

All models are also available as **WATER COOLED** versions, for technical specifications please refer to the water cooled technical information sheets.

- <sup>1]</sup> Data measured and stated in accordance with ISO 1217, Edition 4, Annex C and Annex E and the following conditions:
  - Air Intake Pressure 1 bar a, Air Intake Temperature 20°C, Humidity 0 % (Dry).
- <sup>2]</sup> Measured in free field conditions in accordance with ISO 2151, tolerance ± 3dB (A).
- <sup>3]</sup> Data refer to ISO 7183, working pressure of 7 bar, inlet temperature 35°C and ambient temperature 25°C.









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# Global experience truly local service

With over 200 years of engineering excellence, the CompAir brand offers an extensive range of highly reliable, energy efficient compressors and accessories to suit all applications.

An extensive network of dedicated CompAir sales companies and distributors across all continents provide global expertise with a truly local service, ensuring our advanced technology is backed up with the right support.



### CompAir compressed air product range

#### **Advanced Compressor Technology** Lubricated

- Rotary Screw
  - > Fixed and Regulated Speed
- Piston
- Portable

#### Oil-Free

- Water Injected Screw
  - > Fixed and Regulated Speed
- Two Stage Screw
  - > Fixed and Regulated Speed
- High Speed Centrifugal Quantima®
- Rotary Scroll

#### **Complete Air Treatment Range**

- Refrigerant and Desiccant Dryer
- Condensate Management
- Heat of Compression Dryer
- Nitrogen Generator

#### **Modern Control Systems**

- CompAir DELCOS Controllers
- SmartAir Master Sequencer

# **Leading Customer Support**

• Leak Detection

- Custom Engineered Solutions
- Local Service Centres

**Value Added Services** 

• Professional Air Audit

• Performance Reporting

• Genuine CompAir Parts and Lubricants

CompAir policy is one of continuous improvement and we therefore reserve the right to alter specifications and prices without prior notice. All products are sold subject to the Company's conditions of sale

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